



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4703-043
Job Sheet 169613



Part No: D4703-043

Job Qty: 4 ea

Part Name: Lock Pin Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 12/18/17

Created By: Jason Leroux

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/9/17	0.00	0.00	Start Up Machining-3		A.A 17-12-31
100	Bandsaw	4 pcs		12/9/17	0.00	0.00	Bandsaw1		A.A 17-12-31
110	CNC Vertical Machining	4 pcs		12/11/17	0.61	2.12	HAAS1-5		A.A 17-12-31
120	QC	4 pcs		12/11/17	0.00	0.00	QC2 Machining-3		A.A 17-12-31
130	QC	4 pcs		12/11/17	0.00	0.00	QC8 Machining-3		SL 18-1-15
132	Outsource	4 pcs		12/16/17			ATG001-VC	5	3 Q 18-1-15
134	Packaging	4 pcs		12/16/17	0.00	0.00	Packaging2		3 Q 18-1-15
136	QC	4 pcs		12/16/17	0.00	0.00	QC6		3 Q 18-1-15
137	Small Fab	4 pcs		12/18/17	0.00	0.33	Small Fab-7		3 Q 18-1-15
138	QC	4 pcs		12/18/17	0.00	0.00	QC5		3 Q 18-1-15
140	Packaging	4 pcs		12/18/17	0.00	0.00	Packaging3-2	5/110	3 Q 18-1-15
150	QC21-SA	4 Ea		12/18/17	0.00	0.00	QC21		3 Q 18-1-15

Part Op 100 - -Cut blanks to 2.6"

Descriptions: 110 - 1-Machine as per folio FB d4703-1 FOLIO REV: AA DWG REV: A 2-Deburr

132 - Issue P/O to ATG: As Per Dwg D4703 ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3
CLASS 2 C OF C IS REQUIRED

137 - Assemble as per DWG sheet 2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.750X01.000	1	29	0	0
137-Small Fab	MS21209-F415	4	27	0	0

Part Specifications

Specifications could not be found.

Plex 12/15/17 8:06 AM dart.leroux.jason

DART
AEROSPACE
S028002



Lock Pin Base

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D4703-043
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 01/02/18
Job No: 169613

DART
AEROSPACE
S028002

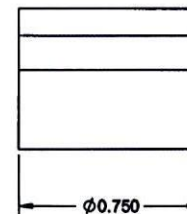
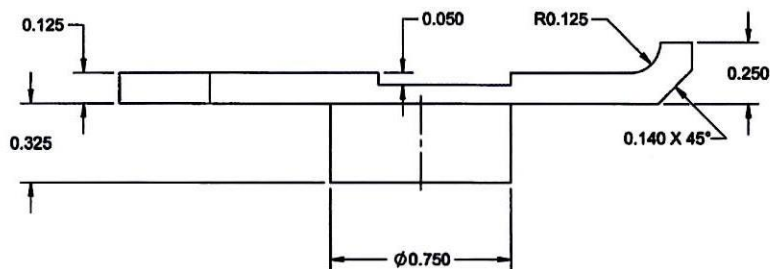
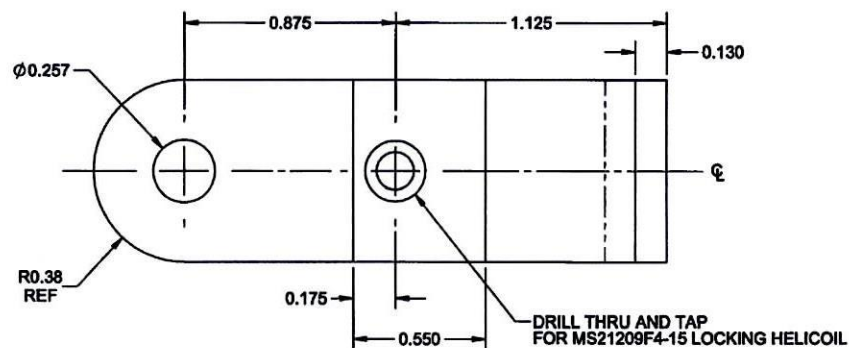


Lock Pin Base

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1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D4703-043
Original Serial #: S028002
Revision:
Operation: Outsource
Change No:

Mfg Date: 01/02/18
Job No: 169613



D4703-1 LOCK PIN BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 PER QQ-A-200/8 OR QQ-A-225/8 OR ASTM B211 OR ASTM B221
REF. DART SPEC. M6061T6B
- 2) FINISH: BLACK ANODIZE PER MIL-8825F, TYPE III, CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

RELEASED

2017 MAY 24

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC.	
DRAWN	VS	EUGENE, OR	
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4703	SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LOCK PIN ASSY	NTS
DATE	17.01.03	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914469

Date: 22-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms

Ship Via

Quantity

Description

Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.

4

Part: D4703-043

Rev: B

ea

Lock Pin Base

Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mm)

Job: 22349

PO: PO038743

Line: 2

JAN 23 2018

DAS
38
9-88

CERTIFICATE OF CONFORMANCE

A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.

Date:

22/01/2018

Certified Signature:

[Signature]

Receiver Signature:

[Signature]

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

Made in Canada.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038743

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038743
PO Date: 1/8/18
Due Date: 2/1/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

JAN 23 2018

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	166820	D4838-1	Upper Cutter Body, LH Issue P/O: _____ ATG, Hard Black Anodize and Prime as per Dwg D4838-1 Rev. A	Firmed	2/1/18	10 pcs	0 pcs	10 pcs	\$11.61/pcs	\$116.10
2	169613	D4703-043	Lock Pin Base Issue P/O to ATG: _____ HARD ANODIZE COLOR BLACK, As Per Dwg D4703	Firmed	2/1/18	4 pcs	0 pcs	4 pcs	\$4.06/pcs	\$16.24
3	168229	646.3313	Upper Guide Issue P/O to ATG : _____ Hard Anodize Color Black and Prime as per DWG 646.3300	Firmed	2/1/18	6 pcs	0 pcs	6 pcs	\$14.46/pcs	\$86.76
4	168224	646.3210	Support Issue P/O to ATG : _____ 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	2/1/18	6 pcs	0 pcs	6 pcs	\$15.71/pcs	\$94.26
5	168265	646.9710	Body Issue P/O to ATG : _____ Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	2/1/18	12 pcs	0 pcs	12 pcs	\$15.86/pcs	\$190.32
6	165649	646.9811	Upper Deflector Issue P/O to ATG : _____ HARD ANODIZE COLOR BLACK, PRIME AS PER DWG 646.9800 REV. A	Firmed	2/1/18	16 pcs	0 pcs	16 pcs	\$33.96/pcs	\$543.36
7	169180	649.5010	Deflector Issue P/O to ATG: _____ HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 649.5000 REV. D	Firmed	2/1/18	5 pcs	0 pcs	5 pcs	\$35.36/pcs	\$176.80
8	169184	649.5214	Bracket Issue P/O to ATG : _____ Hard Anodize Color Black and Prime as per Dwg 649.5200	Firmed	2/1/18	5 pcs	0 pcs	5 pcs	\$10.36/pcs	\$51.80
9	169748	650.9201		Firmed	2/1/18	20 pcs	0 pcs	20 pcs	\$7.96/pcs	\$159.20